



# VELVA KOLOR

# 4650

## Interior Latex Eggshell Enamel PRODUCT DATA

HMIS CODE:	
HEALTH: 1	FLAMMABILITY: 0
REACTIVITY: 0	PERSONAL PROTECTION: B

### AVAILABLE IN:

**BASES:** 4600 Medium Base 4610 Deep Base  
4620 Accent Base 4650 White  
4630 Neutral

**COLORS:** 4647 Orcas White 4650 White  
4649 Winslow White 4657 Linen White

**DESCRIPTION** PARKER PAINT'S Velva Kolor is an interior vinyl acrylic latex eggshell enamel.

PARKER PAINT's Velva Kolor is heavy bodied, easy to apply and will dry to a durable eggshell gloss finish.

PARKER PAINT's Velva Kolor can be applied to most all properly prepared new wallboard (smooth or textured), woodwork, trim, doors and cabinets, as well as a eggshell latex coating for repainting these same areas.

Clean up can be done with just warm soapy water.

**NOT RECOMMENDED FOR:** Exterior use, direct application on unprimed plaster, concrete, metal, plastic, wood, glossy surfaces, or on cold surfaces (below 50° F.)

**SURFACE PREPARATION:** Before applying, read and follow all directions and cautions on container label.

All surfaces to be painted must be sound, clean dry and free of dirt, dust, sanding dust, chalk, oil, grease, wax, mildew and any other contamination that can affect the paint film.

This can be achieved by washing and/or scrubbing, dusting, sanding, wire brushing, scraping or any other approved method of preparing a substrate for painting.

All glossy surfaces in good condition must be sanded to provide good adhesion of a paint coating.

Repair cracks, nail holes and any other surface imperfections with a spackling compound or like filler and allow to dry. Sand lightly if needed and spot-prime.

Some of the Gypsum type wallboards being used exhibits a different rate of absorption between the board face paper and the joint compound. An undiluted, high quality, low porosity wallboard primer that will equalize the porosities of the joint compound and gypsum wallboard surface must be used (Parker Paint's 1843 Pro Prime).

The moisture content of the substrate to be painted should not exceed 15%, as determined by a moisture meter.

Caution should be taken if a flammable product is used for cleaning.

PARKER PAINT's VELVA KOLOR finish coating may require two or more coats depending on the degree of color change and/or surface condition.

For special painting procedures ask a PARKER PAINT representative for additional instructions.

### RECOMMENDED PRIMERS:

**WOOD:** 1700 Alkyd Undercoater  
1842 Latex Undercoater

### WALLBOARD/CONCRETE:

1840 Alkali Resistant Primer	2333 Flex Prime
1842 Latex Undercoater	2345 Flex Bind
1843 Pro Prime PVA	2347 Block Filler
1845 Perm Gard Latex	

### METAL:

1651 Zinc PhospahteAlkyd  
1652 Rust Proof Red Alkyd  
1655 White Metal Primer  
1679 Overlay Red Prime Alkyd

### GALVANIZED & ALUMINUM:

1821 Galv O Prime

### APPLICATION:

Mix paint thoroughly before using.

### RECOMMENDED DRY FILM THICKNESS

**PER COAT:** 1.5 mils.

**WET FILM TO ACHIEVE DFT:** 4.4 mils.

(Unthinned Material)

### THEORETICAL COVERAGE

**AT RECOMMENDED DFT:** 350 - 375 sq. ft. per gal.

Coverage will depend upon the method of application, porosity and texture of the surface.

### RECOMMENDED APPLICATION

### TEMPERATURES AND HUMIDITY:

50 - 90° F (10 - 32° C) 50% RH

**DRYING TIMES:** TACK FREE: 30 minutes

@ 77° F (25° C) RECOAT: 4 - 8 hours

50 - 55 RH DRY HARD: 24 hours

**NOTE:** See back under Precautionary Information.

### EQUIPMENT RECOMMENDATIONS:

**BRUSH/ROLLER:** Use quality brushes and roller covers. To insure a uniform finish and avoid lap marks, maintain a wet edge and apply with a fully loaded edge and roller cover at all times.

**AIR ATOMIZED SPRAY:** With suitable nozzle set-up.

**AIRLESS SPRAY:** With tip orifice size of .015 to .021.

**THINNING:** No thinning is necessary. If thinning is necessary, add no more than 4 fl. oz. water per gallon. Do not add solvents or oils to this product.

**CLEAN -UP:** Clean all tools and equipment immediately after use with clean, warm, soapy water. Rinse with clean water. Clean up all drips and/or spatters immediately with a clean rag soaked in warm, soapy water. Rinse with clean, warm water.

**PRODUCT ANALYSIS: 4650 White Only**

<b>PIGMENT:</b>		30.5%
Titanium Dioxide	64.5%	
Calcium Carbonate	25.5%	
Silicates	10%	
	_____	
	100%	

<b>VEHICLE:</b>		69.5%
Modified Vinyl Acrylic	54%	
Propylene Glycol	1.5%	
Water & Additives	44.5%	
	_____	_____
	100%	100%

**VEHICLE TYPE:** Modified Vinyl Acrylic**SOLVENT TYPE:** Water**VOC GRMS/L:** 101 grams/liter .84 lbs./gal.**APPEARANCE:** Eggshell**GLOSS RANGE:** 15 - 20 @ 60°; 40 - 50 @ 85°**VISCOSITY:** 90 - 95 KU's  
(@ 77° F [25° C])**% SOLIDS BY WEIGHT:** 51 ± 1.5%**% SOLIDS BY VOLUME:** 33.8 ± 1.5%**WEIGHT/GAL:** 10.8 - 11.2 lbs/gal**PACKAGING:** FIVE: X ONE: X QT:**SHELF LIFE:** N/A

**TINTING:** PARKER PAINT Color Guild Colorants.  
 Custom mix colors may not dry to an exact match to the sample chip. Apply the paint to a small test area.  
 APPLICATION OF A COLOR COULD CONSTITUTE ACCEPTANCE OF THE COLOR.  
 PARKER PAINT assumes no responsibility expressed or implied for mismatched colors after it has been applied. No refunds on custom mixed colors unless the company is in error.

**PRECAUTIONARY INFORMATION:  
CLOSE CONTAINER AFTER EACH USE****KEEP OUT OF REACH OF CHILDREN****DO NOT TAKE INTERNALLY****FLASH POINT:** N/A**D.O.T. (REQUIREMENTS):** N/A**STORE** in a clean, dry place away from high heat.**RECOMMENDED STORAGE TEMPERATURES**  
should be between: 40 - 100° F (5° - 38° C)**KEEP FROM FREEZING****EXTINGUISHING MEDIA:** Water may be used to cool closed containers to prevent pressure build-up and explosion when exposed to extreme heat.

**NOTE:** Dry times will vary depending upon substrate and air temperatures, air circulation or ventilation.  
 Dry Hard in 24 hours does not mean that the paint coating has fully cured. It has reached a stage where handling can be achieved without removing the paint film under minimal pressure from the hands or fingers.  
 Allow a minimum of 30 days for curing.  
 For maximum block resistance an alkyd base enamel is recommended for use on chairs, seating areas, shelves and counter tops.  
 For further information on interior paint application temperature and problems, refer to PARKER PAINT Information Sheet PPL 120.

**SPECIAL NOTE:** "Surfactant Bleed": Sticky brown spots or runs can occur on a latex enamel surface if exposed to heavy moisture. The surfactant bleed in no way affects the durability or integrity of the paint film. These water-soluble extractives can be removed by washing the affected areas with a mild solution of household detergent in warm water.  
 To avoid this problem it is recommended to use an alkyd enamel in high moisture areas, such as bathrooms and laundry rooms.

**USE WITH ADEQUATE VENTILATION.** Avoid prolonged or repeated contact with skin and breathing of vapors or spray mist. Coatings should only be applied when ventilation is adequate. If there is not adequate ventilation, applicators should wear respirator protection approved by NIOSH / MSHA (TC-23C or equivalent).

**MATERIAL SAFETY DATA SHEET AVAILABLE ON REQUEST**

REVISED: 12/96 AE (Supercedes 8/94)

**ENVIRONMENTAL CONSIDERATIONS**  
 Formulated without lead or mercury.

To the best of our knowledge, the information presented herein is correct. No guarantee of accuracy is given or implied. The information is subject to change without prior notice. Because conditions of surface preparation, material handling, and application are beyond our control, we assume no responsibility for product performance or injuries resulting from use of our products. Liability, if any is limited to the replacement of products. No other warranty or guarantee of any kind is made by the seller, express or implied, statutory, by operation or law or otherwise, including merchantability and fitness for a particular purpose.